

SPECIFICATION

PART NUMBER : ZTT20.00MX

Approved by	Checked by	Drawn by

1. SCOPE

This specification shall cover the characteristics of the ceramic resonator with the type ZTT20.00MX

2. PART NO.

PREVIOUS PART NUMBER
ZTT20.00MX
SPECIFICATION NO

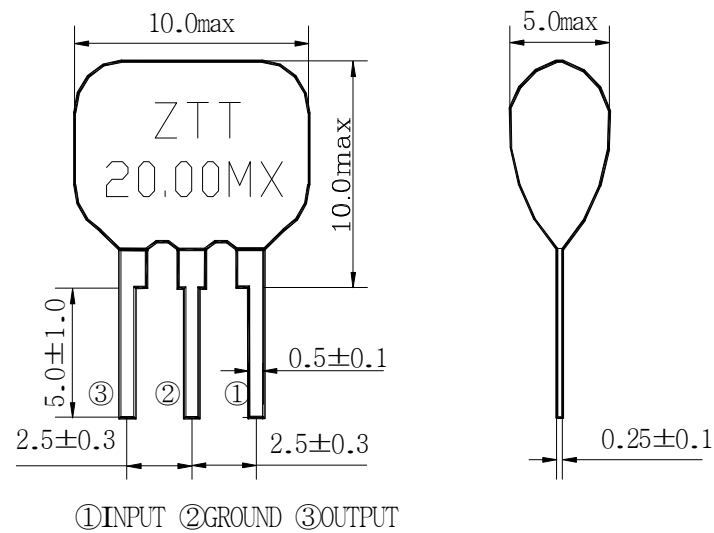
3. OUTLINE DIMENSIONS AND MARK

3.1 Appearance: No visible damage and dirt.

3.2 Construction: Leads are soldered on electrode and body is molded by resin.

3.3 The products conform to the RoHS directive and national environment protection law.

3.4 Dimensions and mark



4. ELECTRICAL SPECIFICATIONS

4.1 RATING

Items	Requirement
Withstanding Voltage (V)	50 (DC, 1min)
Insulation Resistance Ri, (MΩ) min.	500 (10V, 1min)
Operating temperature	-25℃ ~ +85℃
Storage temperature	-55℃ ~ +85℃
Rating Voltage UR (V)	6V DC
	15V p-p

4.2 ELECTRICAL SPECIFICATIONS

Items	Requirement
Oscillation Frequency Fosc (MHz)	20.000
Frequency Accuracy (%)	±0.5
Resonant Impedance Ro (Ω) max.	30
Temperature Coefficient of Oscillation Frequency (%) max.	±0.3 (Oscillation Frequency drift, -25℃ ~ +85℃)
Oscillation Frequency Aging Rate (10years) (%) max *	±0.3 (From initial value)

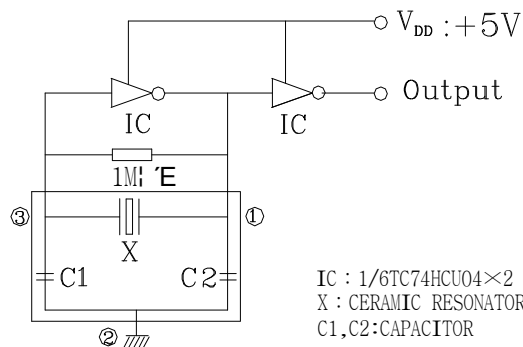
* Components shall be left in a chamber of $+85\pm 2^{\circ}\text{C}$ for 1000 hours, then measured after leaving in natural condition for 1 hour.

5. TEST

5.1 Test Conditions

Parts shall be tested under the condition (Temp. : $20\pm 15^{\circ}\text{C}$, Humidity : $65\pm 20\%$ R.H.) unless the standard condition (Temp. : $25\pm 2^{\circ}\text{C}$, Humidity : $65\pm 5\%$ R.H.) is regulated to measure.

5.2 Test Circuit



6 PHYSICAL AND ENVIRONMENTAL CHARACTERISTICS

No.	Item	Condition of Test	Performance Requirement	
6.1	Humidity	Subject the resonator at $40 \pm 2^\circ\text{C}$ and 90%-95% R.H. for 500h, resonator shall be measured after being placed in natural conditions for 1h.	It shall fulfill Table 1.	
6.2	High Temperature Exposure	Subject the resonator to $85 \pm 2^\circ\text{C}$ for 500h, resonator shall be measured after being placed in natural conditions for 1h.	It shall fulfill Table 1.	
6.3	Low Temperature Exposure	Subject the resonator to $-55 \pm 2^\circ\text{C}$ for 500h, resonator shall be measured after being placed in natural conditions for 1h.	It shall fulfill Table 1.	
6.4	Temperature Cycling	After temperature cycling of blow table was performed 5 times, resonator shall be measured after being placed in natural conditions for 1h.	It shall fulfill Table 1.	
		Temperature		Time
		$-25 \pm 3^\circ\text{C}$		30 ± 3 min
		$85 \pm 3^\circ\text{C}$		30 ± 3 min
6.5	Vibration	Subject the resonator to vibration for 2h. Each in x y and z axis with the amplitude of 1.5mm, The frequency shall be varied uniformly between the limits of 10Hz-55Hz and then resonator shall be measured.	It shall fulfill Table 1.	
6.6	Mechanical Shock	Resonator shall be measured after 3 times random dropping from the height of 1m on concrete floor.	No visible damage and it shall fulfill Table 1.	
6.7	Resistance to Soldering Heat	Lead terminals are immersed up to 2 mm from resonator's body in soldering bath of $260^\circ\text{C} \pm 5^\circ\text{C}$ for $10\text{s} \pm 1\text{s}$ and then resonator shall be measured after being placed in natural conditions for 1h.	It shall fulfill Table 1.	
6.8	Solderability	Lead terminals are immersed up to 2mm from resonator's body in soldering bath of $250^\circ\text{C} \pm 5^\circ\text{C}$ for $3\text{s} \pm 0.5\text{s}$.	More than 95% of the terminal surface of the filter shall be covered with fresh solder.	

6. ENVIRONMENTAL TEST

No.	Item	Condition of Test	Performance Requirements
6.9	Terminal Strength		
6.9.1	Terminal Pulling	Force of 5N is applied to each lead in axial direction for $10s \pm 1s$.	
6.9.2	Terminal Bending	When force of 5N is applied to each lead in axial direction, the lead shall be folded up 90° from the axial direction and folded back to the axial direction. The speed of folding shall be each 3s.	No visible damage and it shall fulfill Table 1.

Table 1

Item	Specification after test
Oscillation Frequency Change $\Delta f_{osc}/f_{osc}$ (%) max.	± 0.3
Resonant Impedance R_o (Ω) max.	30
The limits in the above table are referenced to the initial measurements.	

